Internal registers (Holding registers)

Address	Term	Parameter	Remark	Type	High Order/Low Order
1	Target Position	13	Resolution in 1/10mm relative to Offset	U16	
2	Command, Remote	2	0 = No Command 1 = Run to target position 2 = Stop 3 = Run at "Next time to run" 4 = Initialize outwards 5 = Initialize inwards 6 = Run to Reference position 1 7 = Run to Reference position 2 8 = Run to Reference position 3 9 = Run to Reference position 4	U8	
3	Max Speed	46	% PWM	U8	
4	Next Time to Run (s)	43	Value between in the range from 0 to 59.	U8	
5	Next Time to Run (m)	44	Value between in the range from 0 to 59.	U8	
6	Reference position 1	15	Resolution in 1/10mm relative to Offset	U16	
7	Reference position 2	16	Resolution in 1/10mm relative to Offset	U16	
8	Reference position 3	17	Resolution in 1/10mm relative to Offset	U16	
9	Reference position 4	18	Resolution in 1/10mm relative to Offset	U16	
10	Current Time (s)	39	Value between in the range from 0 to 59. Written to by broadcast	U8	
11	Current Time (m)	40	Value between in the range from 0 to 59. Written to by broadcast	U8	
12	Current Time (h)	41	Value between in the range from 0 to 23. Written to by broadcast	U8	
13	Current Time (date)	42	Date counted as days since 1/1-2000 Written to by broadcast	U16	
14	Reason for Power Down	49	0 = Power Fail, V_IN too low 1 = Power Fail, V_IN too high 2 = No Power Fail It is the Remote Master who sets to 2 after a power fail - the system itself does'nt do this!	U8	
15	Current Cut-Off Limit Inwards	26	Value in mA	U16	
16	Current Cut-Off Limit Outwards	27	Value in mA	U16	
17	Ramp Down Before Target	92	Resolution in 1/10mm	U8	
18	Ping PO Number	76	For development/production purposes. Not relevant for end-user.	U32	(31:16)
19	Ping PO Number	76	For development/production purposes. Not relevant for end-user.	U32	(15:0)
20	Ping Serial Number	77	For development/production purposes. Not relevant for end-user.	U16	
21	Remote Data Bus Slave Address	5	Address 0 is broadcast address Address 247 is 'Unassigned'	U8	
22	Spare	93	For development/production purposes. Not relevant for end-user.	U8	