



DL7 system User manual

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Preface

Dear User,

We are delighted that you have chosen a product from LINAK®.

LINAK systems are high-tech products based on many years of experience in the manufacture and development of actuators, electric control boxes, controls and chargers.

This User Manual does not address the end-user. It is intended as a source of information for the manufacturer of the equipment or system only, and it will tell you how to install, use and maintain your LINAK electronics. It is the responsibility of the manufacturer of the end-use product to provide a User Manual where relevant safety information from this manual is passed on to the end-user.

We are sure that your LINAK product will give you many years of problem-free operation.

Before our products leave the factory they undergo full function and quality testing. Should you nevertheless experience problems with your systems, you are always welcome to contact your local dealer.

LINAK subsidiaries and some distributors situated all over the world have authorised service centres, which are always ready to help you.

LINAK provides a warranty on all its products. This warranty, however, is subject to correct use in accordance with the specifications, maintenance being done correctly and any repairs being carried out at a service centre, which is authorised to repair LINAK products.

Changes in installation and use of LINAK systems can affect their operation and durability. The products are not to be opened by unauthorised personnel.

The User Manual has been written based on our present technical knowledge. We are constantly working on updating the information and we therefore reserve the right to carry out technical modifications.

LINAK A/S

Important information

Important information on LINAK® products can be found under the following headings:



Warning!

Failure to comply with these instructions may result in accidents involving serious personal injury.



Failing to follow these instructions can result in the product being damaged or being destroyed.

Safety instruction



General

Safe use of the system is possible only when the operating instructions are read completely and the instructions contained are strictly observed.

Failure to comply with instructions marked with the "NOTE" symbol may result in serious damage to the system or one of its components.



It is important for everyone who is to connect, install, or use the systems to have the necessary information and access to this User Manual. Follow the instructions for mounting – risk of injury if these instructions are not followed.



The appliance is not intended for use by young children or infirm persons without supervision.



If there is visible damage on the product it must not be installed.



Note that during construction of applications, in which the actuator is to be fitted, there must be no possibility of personal injury, for example the squeezing of fingers or arms.



Assure free space for movement of application in both directions to avoid blockade.

Before installation, de-installation or troubleshooting

- Stop the DL7/DL7R
- Switch off the power supply and pull out the mains plug.
- Relieve the DL7/DL7R of any loads, which may be released during the work.

Before start-up:

- Make sure that the system has been installed as instructed in this User Manual.
- Make sure that the voltage at the control box is correct before the system is connected to the mains.
- System connection. The individual parts must be connected before the control box is connected to the mains. See the User Manual for LINAK actuators, if necessary.

During operation:

- If the control box makes unusual noises or smells switch off the mains voltage immediately.
- Take care that the cables are not damaged.
- Unplug the mains cable on mobile equipment before it is moved.
- The products must only be used in an environment, that corresponds to their IP protection.

Misc.

The actuator system has a sound level below 55dB(A) in typical applications.

Updated manuals and declarations can always be found here:

www.linak.com/deskline

Only for EU markets



This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.



Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

Only for Non EU markets



Persons who do not have the necessary experience or knowledge of the product/products must not use the product/products. Besides, persons with reduced physical, sensory or mental abilities must not use the product/products, unless they are under surveillance or they have been thoroughly instructed in the use of the apparatus by a person who is responsible for the safety of these persons.



Moreover, children must be under surveillance to ensure that they do not play with the product.



It is the operator's responsibility to ensure that there is free space for the application to move without risk for the operator or bystanders before operating the application.

Misuse



Do not overload the actuators – this can cause danger of personal injury and damage to the system.



Do not use the actuator system for lifting persons. Do not sit or stand on a table while operating – risk of personal injury.



Do not use the system in environments other than the intended indoor use

Repairs

In order to avoid the risk of malfunction, all DESKLINE® repairs must only be carried out by authorised LINAK workshops or repairers, as special tools must be used and special gaskets must be fitted. Lifting units under warranty must also be returned to authorised LINAK workshops.



Warning!

If any of the DESKLINE® products are opened, there will be a risk of subsequent malfunction.



Warning!

The DESKLINE® systems do not withstand cutting oil.

DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY

LINAK A/S
Smedevænget 8
DK - 6430 Nordborg

Name and address of the person authorized to compile the relevant technical documentation:
John Kling, Group Headquarters, Guderup, DK-6430 Nordborg, email jkl@linak.com

Herewith declares that LINAK Actuators and Actuator Systems comply with the following parts of the Machinery Directive 2006/42/EC, ANNEX I, *Essential health and safety requirements relating to the design and construction of machinery*:

1.5.1 Electricity supply: *Directive 2006/95/EC on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.*

1.5.10 Radiation, 1.5.11 External radiation: *Directive 2004/108/EC on the approximation of the laws of the Member States relating to electromagnetic compatibility.*

The relevant technical documentation is compiled in accordance with part B of Annex VII and that this documentation or part hereof will be transmitted by post or electronically to a reasoned request by the national authorities.

This partly completed machinery must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of this Directive, where appropriate.

Date: 2010-01-01

Signature:

John Kling
Certification and Regulatory Affairs

Misc. on the DESKLINE® DL5/DL6 system

Warranty

There is a 36 months' warranty on the DESKLINE products against manufacturing faults from the production date of the individual products (see label).

LINAK A/S' warranty is only valid in so far as the equipment has been used and maintained correctly and has not been tampered with. Furthermore, the system must not be exposed to violent treatment. In the event of this, the warranty will be ineffective/invalid. For further details, please see LINAK A/S ordinary conditions of sale.

Maintenance

Clean dust and dirt on the outside of the system at appropriate intervals and inspect them for damage and breaks.

Inspect the connections, cables, and plugs and check for correct functioning as well as fixing points.

Service of double-insulated products:



Class II

A Class II or **double insulated** electrical appliance is one which has been designed in such a way that it does not require a safety connection to electrical earth (US: ground).

The basic requirement is that no single failure can result in dangerous voltage becoming exposed so that it might cause an electric shock and that this is achieved without relying on an earthed metal casing. This is usually achieved at least in part by having two layers of insulating material surrounding live parts or by using reinforced insulation.

There is no earthing/grounding means provided on the product, and no earthing/grounding means is to be added to the product.

In Europe, a double insulated appliance must be labelled "Class II", "double insulated" or bear the double insulation symbol (a square inside another square).

Servicing a double-insulated product requires extreme care and knowledge of the system, and is to be done only by qualified service personnel. Replacement parts for a double-insulated product must be identical to the parts they replace.



The cleaners and disinfectants must not be highly alkaline or acidic (pH value 6-8).

Description of the DESKLINE® system

Each DESKLINE® actuator/column is equipped with a motor and parallel/memory drive is ensured by means of software in the CBD4/CBD5/CBD6 that also takes account of oblique load on the desk. Soft start and stop are also part of this software, which ensures a soft start and stop when adjusting the desk.

Application of the DESKLINE® system:

Irrespective of the load the **duty cycle 10% ~ 6 min./ hour or max. 2 min. at continuous use** stated in the data sheets, must **NOT** be exceeded as this will result in a superheating of the motor and control box. Exceeding the duty cycle will result in a dramatic reduction of the life of the system.

The system range contains following products:

- 1 control box CBD4/CBD5/CBD6
- DL7/DL7R (1 - 4)
- 1 exchangeable mains cable
- motor cables (1 - 4)
- 1 DP1U/DPF1M (if memory function is required) DP1C/WDPL/DPT/DPF1C (if memory function and display is required) or 1 DPA/DPB/DP1K/DP1V/DPFK/DPF1K (if only up/down is required.)

Mounting guidelines for the DL7

Mounting of the top frame

There are 2 ways to mount the motor housing to a top frame. Either use the 2 outer placed holes on the short side of the motor housing and nut and bolt or use the 2 inner placed holes on the short side of the motor housing with thread (M8) and screws. If you choose the screws, we advise you to fasten the desk frame by means of 4 pcs. of M8 screws of a good quality and a suitable length, which must not go further into the motor housing than max. 30 mm.

We advise you to use the 6 pcs. of $\varnothing 6$ holes for mounting the tabletop.

Mounting of the foot

The DL7 is to be mounted on the foot by using 2 pcs. of M8 screws of a good quality and a suitable length, which must not go further into the column than max. 30 mm.



Always place the DL7 column on top of the foot construction due to the upside down design.



Example of how to mount the DL7 DESKLINE® system

Mounting guidelines for the DL7R

Mounting of the top frame

There are 2 ways to mount the motor housing to a top frame. Either use the 2 outer placed holes on the short side of the motor housing and nut and bolt or use the 2 inner placed holes on the short side of the motor housing with thread (M8) and screws. If you choose the screws, we advise you to fasten the desk frame by means of 4 pcs. of M8 screws of a good quality and a suitable length, which must not go further into the motor housing than max. 30 mm.

We advise you to use the 6 pcs. of $\varnothing 6$ holes for mounting the tabletop.

Mounting of the foot

The DL7R is to be mounted on the foot by using 4 pcs. of M6 screws of a good quality and a suitable length, which must not go further into the column than max. 30 mm.



Always place the DL7R column on top of the foot construction due to the upside down design.



Example of how to mount the DL7R DESKLINE® system



LINAK recommends that the DESKLINE® DL7/DL7R system should be used in push applications.



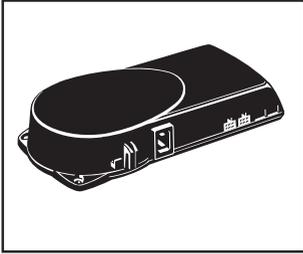
Placement of a monitor directly above the motor may cause malfunction of the monitor. Magnets inside the motor may interrupt the picture on the monitor depending on the distance and type of monitor.
If this is the case the problem may be solved by placing an iron plate/tube or another magnetic material, some what larger than the profil between the motor and the tabletop.



The mounting screws on the DP or DPA must be fastened with a max. torque of 1 Nm.

Mounting guidelines CBD4/CBD5/CBD6

The control box is to be fastened with 4 screws (3 screws for CBD5 and CBD6) with a head diameter between $\varnothing 8$ and $\varnothing 10$ mm. Out of regard for the tension surface $\varnothing 10$ mm is preferable due to lower surface tension. See drawing appendix for placing of mounting holes and the space the CBD takes up.



CBD4 - Control box



CBD5 - Control box

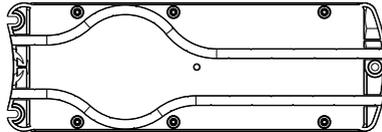


CBD6 - Control box

The CBD must not be packed in heat insulating material, but must be placed so that it can emit waste heat into the surroundings. There are no ventilation holes to consider, the CBD emits heat through the surface. The plug must be visible when the CBD is mounted so that the supply to the CBD can be disconnected at replacement, if any. The mounting screws on the control box must be fastened with a max. torque of 1 Nm. The mounting surface to which the control box is attached should have a surface evenness of better than ± 0.5 mm.

CBD6 - bottom with cable grooves

The bottom of CBD6 is equipped with two cable grooves improving the cable management when mounting. The grooves can be used to bypass the CBD for both motorcables and the mains cable (EU version only) from one side to the other, giving a cleaner design.



Remember to lead the cables through the grooves before mounting the control box.

For mounting and operation of the desk panel, please see the separate user manual for desk panels.

Electrical connection of the DL7 system:

The systems is to be connected as shown on figure 7. Each DL7/DL7R is to be connected to the sockets on the control box by means of the motor cables, which have an 6-pin plug in each end.



Finally the mains cable is to be mounted and power switched on. Please note that the control box must only be connected to the voltage stated on the label.

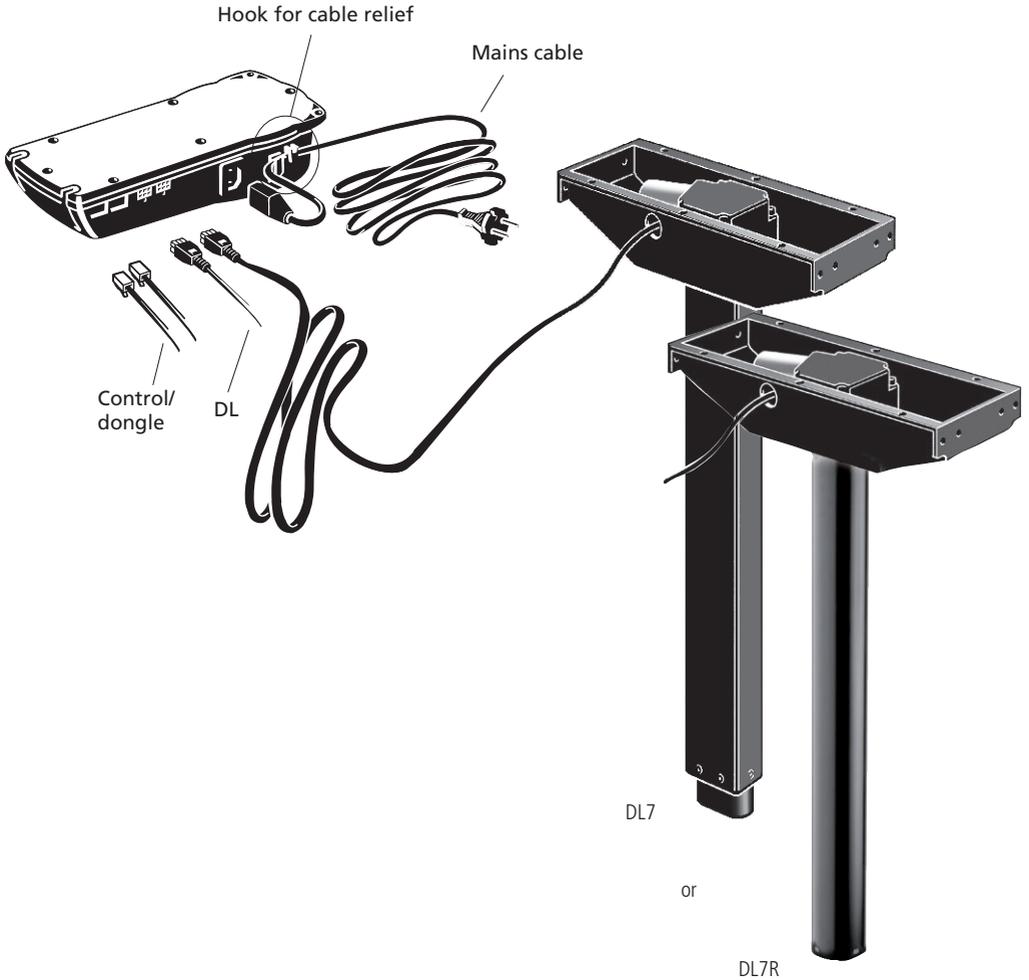


Figure 7

Initialisation of the DESKLINE® DL7 parallel system

To obtain parallel operation of a DESKLINE® system it is necessary that the system at first activation drives the lifting units DL7 in end stop position bottom. Thus the control box CBD4/CBD5 registers the bottom position for each lifting unit.

Besides the system has to be initialised when exchanging the lifting units or the control box.

Forced initialisation under normal operation is done by driving the DL7's into end stop at the bottom. Pushing the down button again within 10 sec. will start the initialisation after 1.25 sec delay. The button must be pressed during the full sequence.



When using the DL7R, the stroke length must be configured to 470 mm prior to use.

Disposal of LINAK's products

As LINAK's customers often ask us how our products can be disposed of or scrapped we have prepared this guidance that enables a classification to different waste fractions for recycling or combustion.

Guidance

We recommend that our products be disassembled as much as possible and divided into different waste groups for recycling or combustion.

For example, waste can be sorted into metals, plastics, cable scrap, combustible material, and recoverable resources.

Some of these main groups can be further divided into subgroups; e.g. metal can be divided into steel/aluminium/copper and plastic can be divided into ABS/PA/PE/PP.

As an example, the table below breaks down the different components in LINAK products to various recycling groups:

Product	Components	Recycling group
Columns/ Actuator :	Spindle and motor Plastic housing Cable PCB boards	Scrap Plastic recycling or combustion Cable scrap or combustion Electronics scrap
Control Box :	PCB boards Plastic housing Cable Transformer	Electronics scrap Plastic recycling or combustion Cable scrap or combustion Metal scrap
Handset/Control :	Plastic housing Cable PCB board	Plastic recycling or combustion Cable scrap or combustion Electronics scrap

By now almost all our casted plastic parts are supplied with an interior code for plastic type and fibre contents, if any.

Main groups of disposal

Product main groups	Metal scrap	Cable scrap	Electronics scrap	Plastic recycling or combustin	Comments
DL7/DL7R	X	X	X	X	
CBD4/CBD5/CBD6	X	X	X	X	
DPXX		X	X	X	
WDPL		X	X	X	

Disposal of batteries

Details regarding safe disposal of used and leaking batteries:

Batteries should be disposed in accordance with appropriate federal, state and local regulations. LINAK recommends that used or leaking batteries are disposed through local recycling system. Please do not throw used or leaking batteries in normal household waste or in nature. This will cause damage to the environment.

How to deal with leaking batteries.

Leaking batteries should be disposed as described above.

If leaking batteries are discovered in the product the batteries must be removed at once to minimise damage to the product.

If leaking batteries are left in the product it might become defect.

It is recommended to use plastic gloves when handling leaking batteries. The contents of a leaking batteries can cause chemical burns and respiratory irritation.

If exposed to the contents of a leaking battery, please wash with soap and water. If irritation persists, please seek medical attention. In case of eye contact, please flush eyes thoroughly with water for 15 minutes and seek medical attention."

Label for DL7

LINAK® 
WE IMPROVE YOUR LIFE

Item No. : DL7300A00470645
Prod. Date : 2006.05.09
Max Load : Push 800 N
Power Rate: 12 V ~ / Max. 7 Amp
Duty Cycle : 10 % , Max. 2 min. / 18 min.
NOT TO BE OPENED BY UNAUTHORIZED PERSONNEL 


P.O.123456 - 0000 MADE BY LINAK A/S DENMARK 

Label for DL7R

LINAK® 
WE IMPROVE YOUR LIFE

Item No. : DL73R0B00470645
Prod. Date : 2006.05.09
Max Load : Push 800 N
Power Rate: 12 V ~ / Max. 7 Amp
Duty Cycle : 10 % , Max. 2 min. / 18 min.
NOT TO BE OPENED BY UNAUTHORIZED PERSONNEL 


P.O.123456 - 0000 MADE BY LINAK A/S DENMARK 

Label for CBD4

LINAK® 
WE IMPROVE YOUR LIFE
DESIGNED IN DENMARK
Item : CBD4P00020A-109
Date : YYYY.MM.DD
U In : 120 V ~ , 60 Hz
P In : 400 W
U Out : 12-24 V ~
Op. : 10% , Max. 2 min./18 min.
S.W. P/N : 0077432 Ver. 1.22



File E151104 


CAUTION:
DOUBLE INSULATED - WHEN SERVICING USE ONLY IDENTICAL REPLACEMENT PARTS
NOT TO BE OPENED BY UNAUTHORIZED PERSONNEL
P.O. xxxxxxx ASSEMBLED IN XX YY

LINAK® 
WE IMPROVE YOUR LIFE
DESIGNED IN DENMARK
Item : CBD4P00020A-009
Date : YYYY.MM.DD
U In : 230 V ~ , 50 Hz
P In : 400 W
U Out : 12-24 V ~
Op. : 10% , Max. 2 min./18 min.
S.W. P/N : 0077432 Ver. 1.22



File E151104 



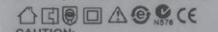
CAUTION:
DOUBLE INSULATED - WHEN SERVICING USE ONLY IDENTICAL REPLACEMENT PARTS
NOT TO BE OPENED BY UNAUTHORIZED PERSONNEL
P.O. xxxxxxx ASSEMBLED IN XX YY

Label for CBD5

LINAK® 
WE IMPROVE YOUR LIFE
DESIGNED IN DENMARK
Item : CBD5P00020A-109
Date : 11.01.31
U In : 120 V ~ , 60Hz
P In : 500 W
U Out : 12-24 V ~
Op. : 10% , Max. 2min./18min.
S.W. P/N : 0077432 Ver.1.22



File E161104 


CAUTION:
DOUBLE INSULATED - WHEN SERVICING USE ONLY IDENTICAL REPLACEMENT PARTS
NOT TO BE OPENED BY UNAUTHORIZED PERSONNEL
P.O. 123456 ASSEMBLED IN EU 01

LINAK® 
WE IMPROVE YOUR LIFE
DESIGNED IN DENMARK
Item : CBD5P00020A-009
Date : 11.01.31
U In : 230 V ~ , 50Hz
P In : 500 W
U Out : 12-24 V ~
Op. : 10% , Max. 2min./18min.
S.W. P/N : 0077432 Ver.1.22



File E161104 



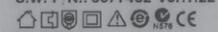
CAUTION:
DOUBLE INSULATED - WHEN SERVICING USE ONLY IDENTICAL REPLACEMENT PARTS
NOT TO BE OPENED BY UNAUTHORIZED PERSONNEL
P.O. 123456 ASSEMBLED IN EU 01

Label for CBD6

LINAK® 
WE IMPROVE YOUR LIFE
DESIGNED IN DENMARK
Item : CBD6P00020A-109
Date : 11.01.31
U In : 120 V ~ , 60Hz
P In : 375 W
U Out : 12-24 V ~
Op. : 10% , Max. 2min./18min.
S.W. P/N : 0077432 Ver.1.22



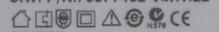
File E161104 


CAUTION:
DOUBLE INSULATED - WHEN SERVICING USE ONLY IDENTICAL REPLACEMENT PARTS
NOT TO BE OPENED BY UNAUTHORIZED PERSONNEL
P.O. 123456 ASSEMBLED IN EU 01

LINAK® 
WE IMPROVE YOUR LIFE
DESIGNED IN DENMARK
Item : CBD6P00020A-009
Date : 11.01.31
U In : 230 V ~ , 50Hz
P In : 375 W
U Out : 12-24 V ~
Op. : 10% , Max. 2min./18min.
S.W. P/N : 0077432 Ver.1.22



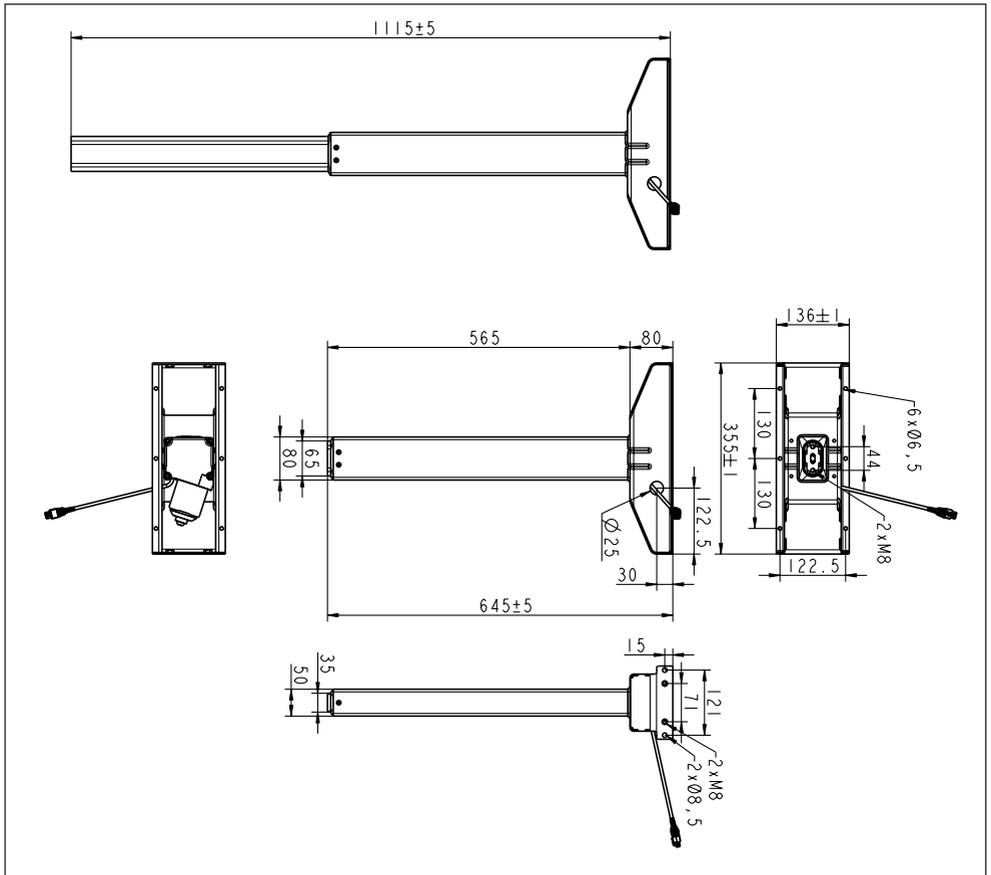
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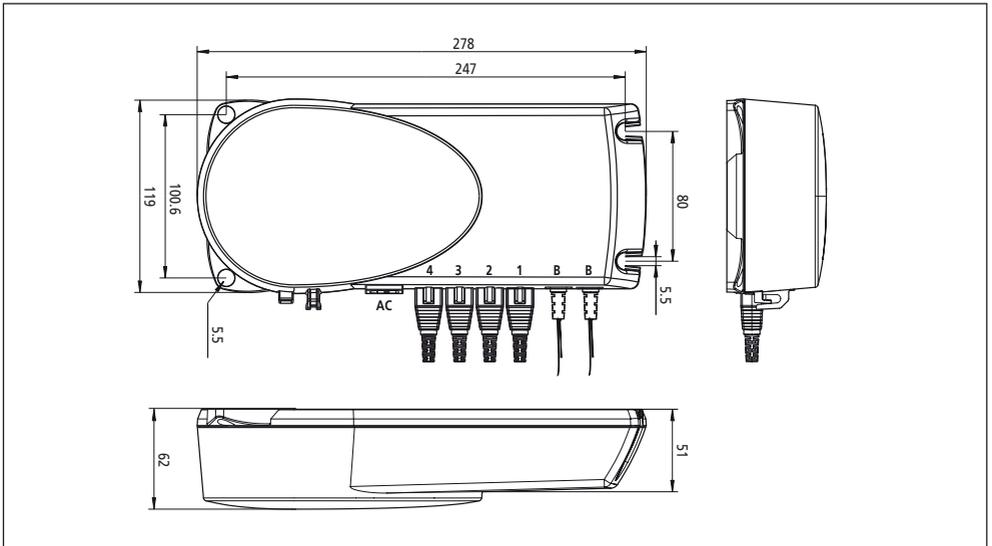
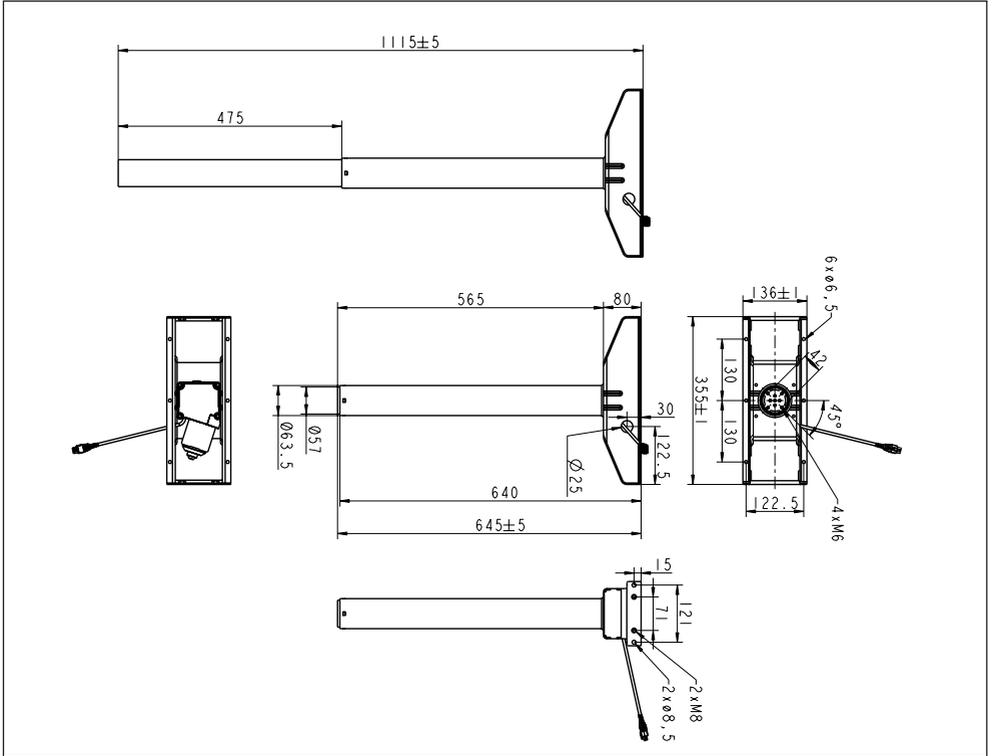


CAUTION:
DOUBLE INSULATED - WHEN SERVICING USE ONLY IDENTICAL REPLACEMENT PARTS
NOT TO BE OPENED BY UNAUTHORIZED PERSONNEL
P.O. 123456 ASSEMBLED IN EU 01

DRAWING APPENDIX

DESKLINE® DL7 System:

DL7





DECLARATION OF CONFORMITY

LINAK A/S
Smødevænget 8
DK - 6430 Nordborg

hereby declares that LINAK Actuator System composed of:

Control Box(s) CBD4, CBD5, CBD6

And

Linear Actuator(s) 31xxxH-xxxx50S, DB4, DB5, DB6, DB7, DB9, DB14, DB16 and / or

Lifting Column(s) DL1A, DL2, DL4, DL5, DL6, DL7, DL8, DL9, DL10, DL11, DL14, DL15, DL16

And

Desk Panel(s) DP1C, DP1K, DPT, DPB, DPF, DPBK, DP1L, DP1V, DPA, DPH, WDPL1 and / or

Handset(s) HB2xxF2+00003

complies with the EMC Directive: 2004/108/EC according to following standards:
EN 61000-6-1:2001, EN 61000-6-3:2001, EN 55022:1998+A2 Class B,

and complies with Low Voltage Directive 2006/95/EC according to the standard:
EN 60335-1:2002+A1:2004+A11:2004+A12:2006+A2:2006+A13:2008

and complies with Machinery Directive 2006/42/EC according to the standard:
EN 13849-1:2008 SRP/CS Cat. B, PL = b and SRESW PL = b

And

Controls: RF-transmitter: HB1XRFXXXX and/or
RF-transmitter: HB2XRFXXXX and/or
RF-receiver: RFR1

complies with the Radio equipment and Telecommunications terminal equipment Directive 1999/5/EC:
EN 300220-2:2006, EN 61000-6-1:2007, EN 61000-6-3:2007,
EN 60335-1:2002+A1:2004+A11:2004+A12:2006+A2:2006+A13:2008, EN 62311:2008

Nordborg, 2011-05-25



LINAK A/S
John Kling, B.Sc.E.E.
Certification and Regulatory Affairs
Authorized to compile the relevant technical documentation

Original Declaration

LINAK APPLICATION POLICY

The purpose of the application policy is to define areas of responsibilities in relation to applying a LINAK product defined as hardware, software, technical advice, etc. related to an existing or new customer application.

LINAK products as defined above are applicable for a wide range of applications within the Medical, Furniture, Desk and Industry areas. Yet, LINAK cannot know all the conditions under which LINAK products will be installed, used, and operated, as each individual application is unique.

The suitability and functionality of the LINAK product and its performance under varying conditions (application, vibration, load, humidity, temperature, frequency, etc.) can only be verified by testing, and shall ultimately be the responsibility of the LINAK customer using any LINAK product.

LINAK shall be responsible solely that the LINAK products comply with the specifications set out by LINAK and it shall be the responsibility of the LINAK customer to ensure that the specific LINAK product can be used for the application in question.

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www.linak.com

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• Belgium

LINAK Benelux
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www.linak-us.com

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LINAK (Shenzhen) Actuator Systems, Ltd.
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www.linak.cn

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Fax: +42 058 170 2452
www.linak.cz - www.linak.sk

• Denmark - Headquarters

LINAK A/S - Group Headquarters
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Fax: +45 74 45 80 48
Fax (Sales): +45 73 15 16 13
www.linak.com

• Denmark - International

LINAK International
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www.linak.com

• Denmark - Sales

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Fax: +45 86 82 90 51
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• France

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www.linak.de

• India

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Fax: +91 120 4786428
www.linak.in

• Ireland

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